



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-043

Job Sheet 175792



Part No: D4034-043

Job Qty: 10 ea
6

Part Name: Fwd Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/19/18	0.00	0.00	Start Up Large Fab-6		DC 2018-04-18
100	Large Fab	10 pcs		4/20/18	0.00	8.13	Large Fab 1		DC 2018-04-18
110	QC	10 pcs		4/20/18	0.00	0.00	QC9		11 2018-04-23
120	QC	10 pcs		4/20/18	0.00	0.00	QC5		11 2018-04-23
130	Packaging	10 pcs		4/20/18	0.00	0.00	Packaging3 Large Fab		11 2018-04-23
140	QC21-SA	10 Ea		4/20/18	0.00	0.00	QC21		11 2018-04-23

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib as per dwg
Descriptions: 130 - LOCATION: WA004

DAS
21
9-50

APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	10 Ea (1 ea)	90-Start up Operation	5049862
D4021-9	Bushing 5x5053420	40 Ea (4 ea)	90-Start up Operation	15x 5059283
D4034-1	Rib	10 Ea (1 ea)	90-Start up Operation	5047853
D4034-3	Rib	10 Ea (1 ea)	90-Start up Operation	5046557
				5060049

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	10	12	0
	D4021-9 5x5053420	40 15x5059283	100	0
	D4034-1	10	15	0
	D4034-3	10	15	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 2:54 PM Dart.Gagnon.Michelle



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Container No: S062265



Part: D4034-043

Job No: 175792

Serial No/Batch: S062265

Revision:

Inspector:

Date: 04/18/18

Master Unit 002594



Job No 175792